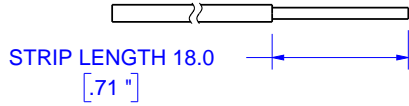
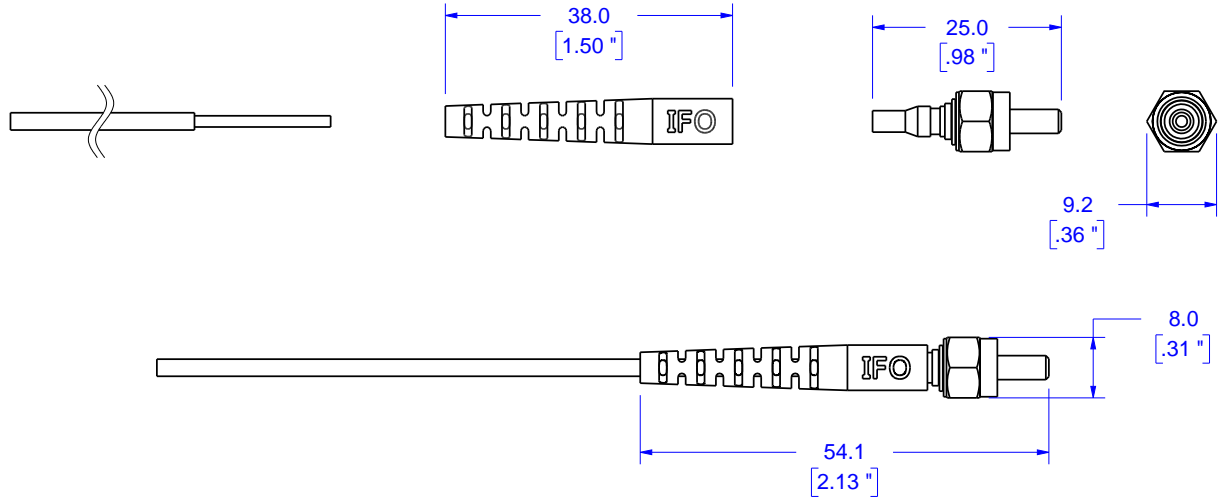


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REVISIONS					
REV	DESCRIPTION	ECO	DATE	DWN	APVD
A	Initial Release		9/23/2011	BB	AR



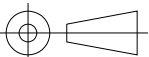
NOTES:
1. SUITABLE FOR 1.5mm POF WITH
2.2mm JACKET

INSTRUCTIONS FOR SH6001-2.2:
1. STRIP 18mm OF JACKET FROM FIBER.
2. SLIP BOOT OVER CABLE JACKET.
3. APPLY EPOXY TO BARE FIBER AND INSERT INTO FERRULE; ROTATE FIBER DURING INSERTION TO EVENLY DISTRIBUTE EPOXY.
4. CRIMP CONNECTOR TO CABLE JACKET USING 2.5mm [.10"] HEX CRIMP.
5. SLIP BOOT DOWN OVER CONNECTOR. POLISH AFTER EPOXY HAS CURED FULLY.

RECOMMENDED EPOXY:
EPO-TEK 301

CRIMP TOOL FOR 2.2mm JACKETED CABLE:
IF 370046
USE 2.5 [.10"] HEX CRIMP

UNLESS OTHERWISE SPECIFIED DIMENSIONS MILLIMETERS [IN.]	PRODUCT	51 0181	Industrial Fiber Optics TEMPE, AZ 85281			
	MATERIAL	Stainless Steel				
TOLERANCES 0 PLC: ± 1 SURFACE 3.2 1 PLC: ± .25 TEXTURE: ✓ 2 PLC: ± .127 3 PLC: ± .025 4 PLC: ± .013 ANGLE: ± 1/2°	FINISH	Passivated	NAME			
	DRAWN BY	B. Bidwell	1.5mm SMA			
	DATE	9/23/2011				
	CHECKED BY	A. Reyes	SIZE	SCALE	PART NUMBER	REV
REMOVE BURRS AND SHARP EDGES FLATNESS .005mm PER mm ALL DIMENSIONS AFTER FINISH	DATE	9/23/2011	A	1:1	51 0181	A
			DO NOT SCALE DRAWING		Sheet 1 of 1	



METRIC

